2 THE ORIGINAL 2 TO PLUS 2

TWIN ALUMINUM PATIO DOORS







THE FINEST DOOR YOU CAN BUY

"2 Plus 2" is our brand name. 2 Plus 2 also describes our product, the best designed, highest quality patio door you can buy.

2 Plus 2 gives you two sets of 2 panels. Each set works in harmony to multiply the resistance to air and water infiltration, energy efficiency, noise suppression and your security.

The original 2 Plus 2 has the features and built-in quality that year after year, delights tens of thousands of customers who recommend the 2 Plus 2 patio door to friends and family.

NOBODY builds leading-edge patio doors like Standard Doors Inc. has for over 50 years.



Door with white rectangular standard grills

BENEFITS

HEAT REFLECTIVE LOW-E GLASS WITH ARGON GAS



Reflects heated air in winter to keep you warmer



Reflects hot summer air to keep you cool

EXCLUSIVE LOCKING SYSTEM

Our handle is built to last. Made of ultra-resistant compounds, it will never tarnish. The ergonomic handle provides a comfortable grip and effortless sliding. You will feel safe knowing that our handle is LEVEL 40 certified, the highest level of safety in North America.

The 2 PLUS 2 patio door offers the equivalent of double LEVEL 40 because each set of panels is certified LEVEL 40. You even acheive Level 40 when you lock your panels to benefit from indirect ventilation on hot nights.

MAXIMUM SECURITY



Prevent forced entry with stainless steel load bolts, double hooks and keepers.



All four handles are anchored to a 1/8" steel security plate behind the frame.



Eliminate exterior removal of panels with anti-lift devices.

FEATURES

- Double exterior Low E glass with argon gas and non-conductive warm-edge spacer
- Single clear interior glass (4mm)
- Exlusive Level 40 locking system with ergonomic handles
- · Exclusive tandem ball-bearing rolling system
- Ultra robust screen with smooth and silent rolling will never skip or jump the track
- Solid 7 1/2" wood frame with the highest quality structure
- · PVC capped on the interior and exterior
- Mechanically assembled aluminum panels are weatherproof
- Polyester powder-coated paint
- Protection against the weather from high-performance integrated weatherstripping
- · Available in cream white

GLAZING OPTIONS



Thermo Exterior

Single Interior



Thermo Exterior

Thermo Interior

OPTIONS

- Double interior clear glass with non conductive warm-edge spacer
- Double interior Low E glass with argon gas and non-conductive warm-edge spacer
- · Bronze or grey tinted glass
- · Grills Rectangular, georgian & slimline
- Standard size interior frame extensions $8\frac{1}{2}$, $9\frac{1}{2}$ & 10"
- Interior frame extensions (max 13 3/4")
- Interior 3/4" PVC "J" trim (3 or 4 sides)
- PVC brickmould 1 ³/₄" available with optional nail fin or J trim
- PVC capped wood brickmould 1 1/2" & 2"
- Anodized 1 ¹/₄" aluminum sill extension
- Keylock (pair)
- · Transoms and sidelites
- Commercial brown
- Commercial brown/Cream white combination
- · Painted doors (standard colours)
- Custom colour match

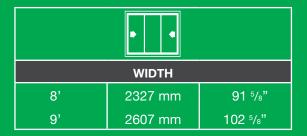


Commercial Brown Door

SIZES

STANDARD WIDTHS Non standard sizes also available





AVAILABLE HEIGHTS		
6'8"	2019 mm	79 ¹ /2"
6'10"	2070 mm	81 ¹ / ₂ "

The manufacturer reserves the right to change or modify products without prior notice.

UNPRECEDENTED GUARANTEES

We believe in our product and back it up with comprehensive guarantees that are absolutely unprecedented in the industry. The main features of these guarantees are:

- 20 years on insulated glass seal failure
- 20 years against spontaneous glass breakage (Inside glass only)
- 20 years on PVC
- Our guarantees are transferrable.

Please see our guarantee certificate to learn more about the details and conditions.

Nobody backs patio doors like STANDARD DOORS!



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